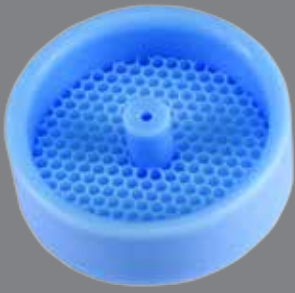


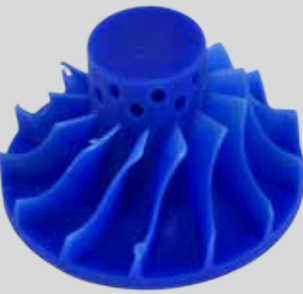
# VisiJet® M3 Materials for ProJet® CP & CPX Printers

The VisiJet M3 line of RealWax™ materials offers numerous capabilities to meet a variety of casting applications. Using the MultiJet Printing (MJP) Technology, 3D Systems' ProJet 3500 3D Printers use VisiJet M3 materials to build accurate, high-definition wax patterns for direct investment casting, for transportation, energy, consumer products, recreation, healthcare, education and other vertical markets.

Properties	Condition	VisiJet M3 Prowax	VisiJet M3 Hi-Cast	VisiJet S400
Composition		100% Wax	100% Wax	Wax Support Material
Colour		Light Blue	Navy Blue	White
Bottle Quantity (kg)		1.75	1.75	1.75
Density @ 80 °C (liquid), g/cm <sup>3</sup>	ASTM D4164	0.81	0.81	0.87
Melting Point, °C		70	70	55-65
Softening Point, °C		52-62	52-62	N/A
Volumetric Shrinkage, from 40 °C to RT, %		2.24	2.24	N/A
Linear Shrinkage, from 40 °C to RT, %		0.75	0.75	N/A
ProJet Compatibility		CP	CPX	CP, CPX
Description		General Foundry Casting	High Resolution Micro-Casting	Non-toxic wax support material with dissolvable hands-free removal



VisiJet M3 Prowax



VisiJet M3 Hi-Cast

**VISIJET M3 REALWAX MATERIALS BENEFITS**

- Address a wide range of casting applications
- Produce high definition parts with crisp details and smooth surface finish
- Castable in a wide range of casting processes
- Support material offers easy post processing and preserves delicate features

VisiJet M3 Wax Materials for ProJet CP & CPX